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Standard Features

Base machine comes with wireless remote controller, limit switch for length controls, manual exit shear, **1,5 Hp** single phase **110/220v** electric Lesson motor. It can be run off residential electric or **5 kw** portable generator. Variable width **12-26"** wide coil for **10-24"** wide panels.

SS4E-PRO Roll Forming Roofing Machine

Roll forming machine **SS4E-PRO** is designed to form various roofing, siding, decking or custom panels out of metal coils, or via sheet feeding. Depending on tooling, rollers and customers specifications, it can run aluminum **0.019 - 0.032"**, PPGI and GI in range of **29-24 Gauge**, Copper **16-20 oz.**



RRS
Reverse Roller Entrance Set

\$750



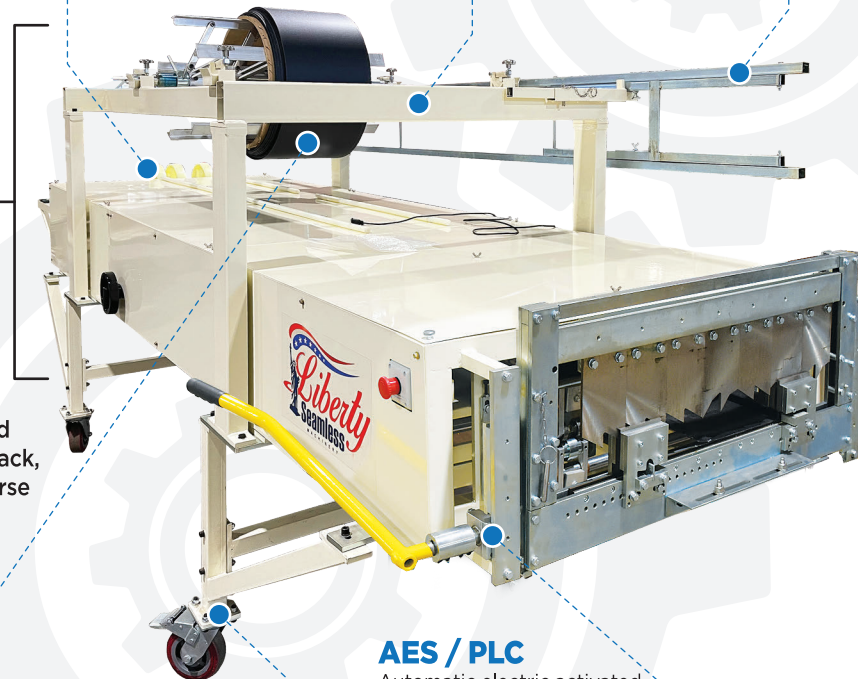
DORR
Dual Overhead Reel Rack

\$2 000



ROT
10' Run out table

\$450



SS4EPRO

Our special offer for **SS4E-PRO**: with your choice of one standard tooling set, dual overhead reel rack, one expandable arbor reel, reverse rollers and 10' run out table

\$41 000

EXA

Aluminum Expandable Arbor Reel

\$1 850

WHS

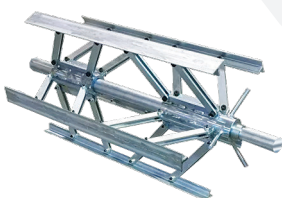
Warehouse stand with casters

\$1 750

AES / PLC

Automatic electric activated shear with PLC controller for length and batch control

\$6 200



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Optional Features

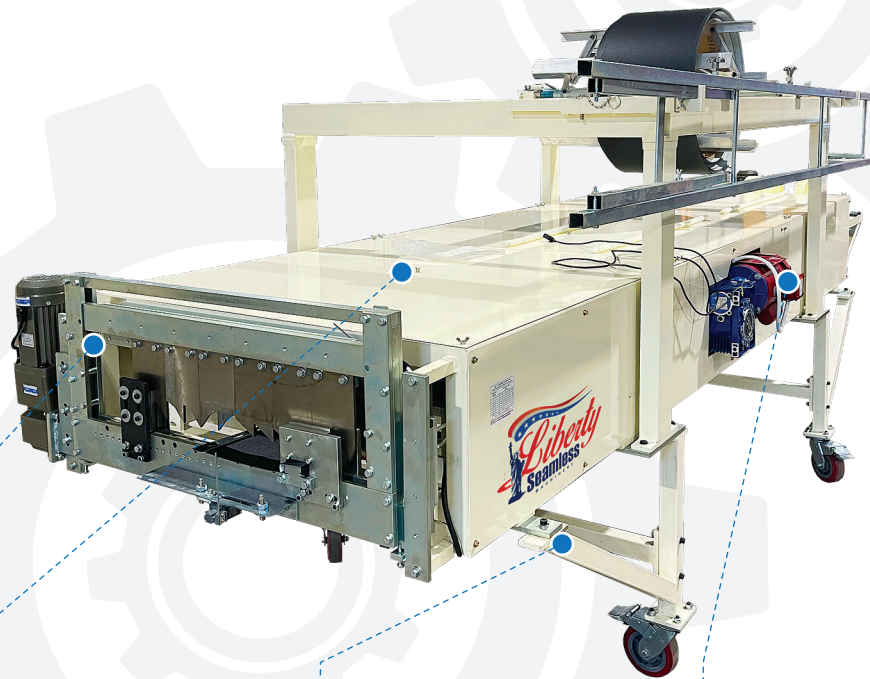
SS4E-PRO Roll Forming Roofing Machine

Now we offer 12 standard tooling kits for our **SS4E-PRO** roll forming machine. Depending on tooling, rollers and customer specification it can run aluminum **0.019 - 0.032"**, PPGI and GI in range of **29-24** Gauge, Copper **16-20** oz.

We are able to develop a custom tool set following your sample panel or drawing. Our bead rollers are designed so that you can switch between bead and striation ribs with the same set. Standard set includes two sets of bead rollers. To make most common striation (set of three lines), you will need to order an extra set.

Roll Forming Roofing Machine **SS4E-PRO** comes with any available profile of your choice. Tooling rollers are interchangeable so you can order extra tool sets.

Depending on tooling rollers and customer specifications, you can run aluminum **.019-.032"**. PPGI and GI in range of **29-24** Gauge, Copper **16-20** oz.



SRS
Extra Striation / Bead rollers set

\$1 200

SSCVR
Heavy duty 18 oz tarpaulin cover

\$805

T10
10,000 lbs capacity trailer dual axle, electric brakes

\$8500

4HP220
4Hp 220v Motor + VFD

\$1 800




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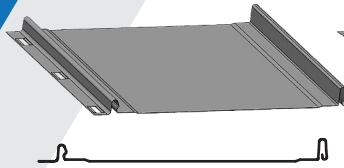
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Profiles

SS4E-PRO Roll Forming Roofing Machine

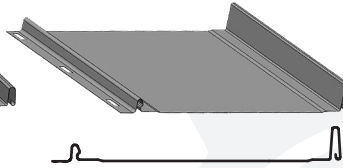
Roll Forming Roofing Machine **SS4E-PRO** comes with the any rollers set up to your choice. Tooling rollers are **interchangeable** so you can order extra tool set or few. Depending on tooling, rollers and customer specification it can run aluminum **0.019 - 0.032"**, PPGI and GI in range of **29-24 Gauge, Copper 16-20 oz.**



PROF10

Roller set for 1" Slotted Flange Snap Lock (Nail strip) profile

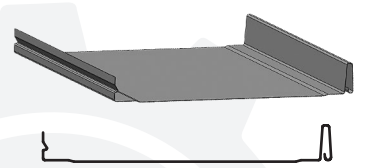
\$14 000



PROF150

Roller set for 1.5" Slotted Flange Snap Lock (Nail strip) profile

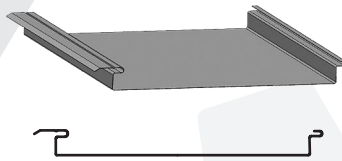
\$14 000



PROSLC150

Roller set for 1.5" Snap Lock with clip profile

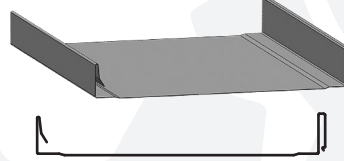
\$14 000



PROFW10/PROFW15

Roller set for 1" or 1.5" Siding/ Underdeck/Flush Wall profile

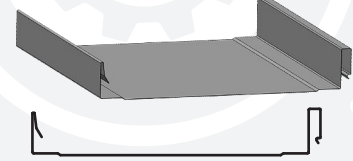
\$14 500



PROSL150

Roller set for 1.5" Snap Lock with clip profile

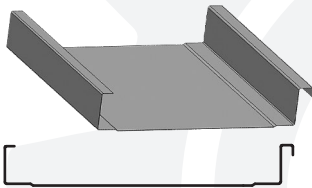
\$14 000



PROSL175

Roller set for 1.75" Snap Lock with clip profile

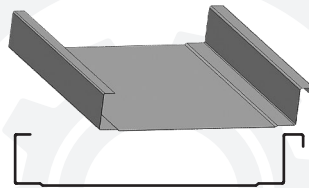
\$14 500



PRODL100/PRODL150

Roller set for 1" or 1.5" Double Lock Mechanical Standing Seam profile

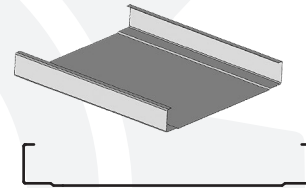
\$14 000



PRODL200

Roller set for 2" Double Lock Mechanical Standing Seam profile

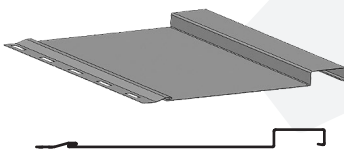
\$14 500



PRODM150

Roller set for 1.5" Double Lock Mechanical Double Male profile

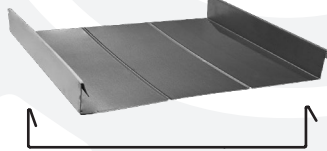
\$14 000



B&B

Roller set for Board & Batten Siding profile

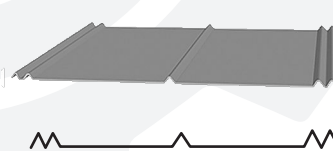
\$14 500



PROUD150

Roller set for 1.5" Underdeck profile

\$14 000



V5

Roller set for V5 profile

\$14 500



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